5182-RSS



5182-R9S is a non-heat treatable alloy with good formability and reduced stretcher-strain mark.

This grade is suitable for inner body panel applications, such as hood inner, door inner, reinforcement parts, etc.

Temper	TS MPa	YS MPa	EL %
O: As-delivered	≧250	110-150	≧23

Chemical Composition	Wt.%	
Si	≦0.20	
Fe	≦ 0.35	
Cu	<u>≤</u> 0.1 <i>5</i>	
Mn	<u>≤</u> 0.50	
Mg	4.00-5.50	
Cr	<u>≤</u> 0.10	
Zn	<u>≤</u> 0.30	
Ti	≦0.20	
Others, each	≦0.05	
Others, total	<u>≤</u> 0.1 <i>5</i>	

Available Lubricants: N6130,E1,AL200,PL39SX,R303P,Nox-Rust550KH

Available surface treatments: Mill finish or EDT. Acid Etch or TiZr

Available gauge: 0.8-2.5 mm
Available width: 200-1955 mm

Available finishing processes: Trimming and Slitting. Cut to length with Rectangle, Trapezoid, and Arc shape (R1200,R1480,R1600,R2000,R2500,R3000,R4000)